

2020 CONTRACT PRICE LIST (CODED)

ABS Screen Printing
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 Philadelphia PA 19134
 Phone: 267.521.2099
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SPOT COLOR PRICING on White Goods (No Under Base or Flash Required) 10 (A)										
# of Colors There is a 24 piece minimum. Orders below 24 pieces will be billed for a total of 24 pieces.										
QUANTITY	1	2	3	4	5	6	7	8	9	10
24-47	\$2.68	\$4.90	\$6.24	\$7.12	\$8.00	\$8.68	CALL	CALL	CALL	CALL
48-71	\$2.34	\$4.34	\$5.24	\$6.12	\$7.00	\$7.68	CALL	CALL	CALL	CALL
72-143	\$1.90	\$3.00	\$3.90	\$4.56	\$5.24	\$5.90	\$ 8.16	\$ 8.72	\$ 9.30	\$ 9.86
144-287	\$1.56	\$2.46	\$3.12	\$3.56	\$3.78	\$4.00	\$ 5.44	\$ 5.72	\$ 6.00	\$ 6.30
288-575	\$1.34	\$2.00	\$2.68	\$2.90	\$3.12	\$3.34	\$ 4.58	\$ 4.86	\$ 5.16	\$ 5.44
576-999	\$1.00	\$1.46	\$1.90	\$2.12	\$2.34	\$2.56	\$ 3.58	\$ 3.86	\$ 4.16	\$ 4.44
1000-2999	\$0.90	\$1.12	\$1.34	\$1.56	\$1.78	\$2.00	\$ 2.86	\$ 3.16	\$ 3.44	\$ 3.72
3000-5999	\$0.78	\$1.00	\$1.24	\$1.46	\$1.68	\$1.90	\$ 2.72	\$ 3.00	\$ 3.30	\$ 3.58
6000-9999	\$0.68	\$0.90	\$1.12	\$1.34	\$1.46	\$1.56	\$ 2.16	\$ 2.30	\$ 2.44	\$ 2.58
10,000 over	\$0.56	\$0.78	\$1.00	\$1.12	\$1.24	\$1.34	\$ 1.86	\$ 2.00	\$ 2.16	\$ 2.30
										10 (A)

SPOT COLOR PRICING on NON-WHITE Goods (Under Base & Flash Included) 10 (A)										
# of Colors There is a 24 piece minimum. Orders below 24 pieces will be billed for a total of 24 pieces.										
QUANTITY	1	2	3	4	5	6	7	8	9	10
24-47	\$3.34	\$5.56	\$6.90	\$7.78	\$8.68	CALL	CALL	CALL	CALL	CALL
48-71	\$2.90	\$4.90	\$5.78	\$6.68	\$7.56	CALL	CALL	CALL	CALL	CALL
72-143	\$2.34	\$3.46	\$4.34	\$5.00	\$5.68	\$ 6.34	\$ 8.72	\$ 9.30	\$ 9.86	\$ 10.44
144-287	\$2.00	\$2.90	\$3.56	\$4.00	\$4.24	\$ 4.46	\$ 6.00	\$ 6.30	\$ 6.58	\$ 6.86
288-575	\$1.68	\$2.34	\$3.00	\$3.24	\$3.46	\$ 3.68	\$ 5.00	\$ 5.30	\$ 5.58	\$ 5.86
576-999	\$1.24	\$1.68	\$2.12	\$2.34	\$2.56	\$ 2.78	\$ 3.86	\$ 4.16	\$ 4.44	\$ 4.72
1000-2999	\$1.06	\$1.28	\$1.50	\$1.72	\$1.94	\$ 2.16	\$ 3.06	\$ 3.36	\$ 3.64	\$ 3.92
3000-5999	\$0.90	\$1.12	\$1.34	\$1.56	\$1.78	\$ 2.00	\$ 2.86	\$ 3.16	\$ 3.44	\$ 3.72
6000-9999	\$0.78	\$1.00	\$1.24	\$1.46	\$1.56	\$ 1.68	\$ 2.30	\$ 2.44	\$ 2.58	\$ 2.72
10,000 over	\$0.68	\$0.90	\$1.12	\$1.24	\$1.34	\$ 1.46	\$ 2.00	\$ 2.16	\$ 2.30	\$ 2.44
										10(A)

SIMULATED 4C PROCESS		
SETUPS \$200 (g) Per Location		
	All Dark	White, Ash, Natural
2 (A)	Color	
24-47	BELOW MINIMUM	
48-71	BELOW MINIMUM	
72-143	\$9.30	\$8.16
144-287	\$6.30	\$5.44
288-575	\$5.30	\$4.58
576-999	\$4.16	\$3.58
1000-2999	\$3.30	\$2.86
3000-5999	\$3.16	\$2.72
6000-9999	\$2.44	\$2.16
10,000-over	\$2.16	\$1.86
		2 (A)

RUSH CHARGES & PRODUCTION TIMES	
5-7 Business Days Standard Production Time	
20% Rush Charge for 5 Business Days	
30% Rush Charge for 4 Business Days	
40% Rush Charge for 3 Business Days	
50% Rush Charge for 2 Business Days	
4C PROCESS requires 7-10 business days	
(Jobs with 3,000 or more shirts will require longer production time.)	

PRE-PRODUCTION SAMPLE (PLUS Screen Charges)			
Spot Color	\$50 (A)	per Color	Process \$200 (A)
Pre-Production Samples can add 3-5 business days to the production			

SETUP CHARGES	
\$50 (c) Per Color Per Imprint Location for Spot Color	
Reorders: \$25 (c) /Color/Imprint Location for Spot Color	
4c PROCESS: \$200 (g) Per Location	

Additional Charges for printing other than front or back chest
Additional Charges for printing other than plastisol ink
PMS Match \$50 (A)