

**2022 CONTRACT PRICE LIST (CODED)**

ABS Screen Printing  
3401 I Street STE 204  
Philadelphia PA 19134

Phone:267.521.2099  
[orders@ABSscreenprinting.com](mailto:orders@ABSscreenprinting.com)

<b>SPOT COLOR PRICING on White Goods (No Under Base or Flash Required) 10 ( A )</b>										
# of Colors										
There is a 24 piece minimum. Orders below 24 pieces will be billed for a total of 24 pieces.										
QUANTITY	1	2	3	4	5	6	7	8	9	10
24-47	\$3.20	\$5.38	\$6.86	\$7.84	\$8.80	\$9.56	CALL	CALL	CALL	CALL
48-71	\$2.80	\$4.78	\$5.76	\$6.74	\$7.72	\$8.46	CALL	CALL	CALL	CALL
72-143	\$2.28	\$3.32	\$4.30	\$5.04	\$5.76	\$6.50	\$ 8.98	\$ 9.60	\$ 11.24	\$ 13.00
144-287	\$1.88	\$2.70	\$3.44	\$3.92	\$4.16	\$4.40	\$ 5.98	\$ 6.32	\$ 7.26	\$ 8.32
288-575	\$1.60	\$2.20	\$2.94	\$3.18	\$3.44	\$3.68	\$ 5.04	\$ 5.36	\$ 6.24	\$ 7.18
576-999	\$1.20	\$1.60	\$2.10	\$2.34	\$2.58	\$2.84	\$ 3.96	\$ 4.26	\$ 5.00	\$ 5.84
1000-2999	\$1.08	\$1.24	\$1.48	\$1.72	\$1.96	\$2.20	\$ 3.16	\$ 3.46	\$ 4.16	\$ 4.90
3000-5999	\$0.94	\$1.12	\$1.36	\$1.60	\$1.86	\$2.10	\$ 3.00	\$ 3.32	\$ 3.98	\$ 4.70
6000-9999	\$0.80	\$0.98	\$1.24	\$1.48	\$1.60	\$1.72	\$ 2.38	\$ 2.52	\$ 2.96	\$ 3.40
10,000 over	\$0.68	\$0.88	\$1.12	\$1.24	\$1.36	\$1.48	\$ 2.06	\$ 2.20	\$ 2.60	\$ 3.00
Shaded gray fields may need additional time										10 ( A )

<b>SPOT COLOR PRICING on NON-WHITE Goods (Under Base &amp; Flash Included) 10 ( A )</b>										
* No Extra Charges for Flash * * Do not add a color for Flash *										
# of Colors										
There is a 24 piece minimum. Orders below 24 pieces will be billed for a total of 24 pieces.										
QUANTITY	1	2	3	4	5	6	7	8	9	10
24-47	\$4.18	\$6.72	\$7.94	\$8.96	\$9.98	CALL	CALL	CALL	CALL	CALL
48-71	\$3.64	\$5.92	\$6.66	\$7.68	\$8.70	CALL	CALL	CALL	CALL	CALL
72-143	\$2.92	\$4.16	\$4.98	\$5.76	\$6.52	\$ 7.32	\$ 10.06	\$ 10.72	\$ 11.38	\$ 13.80
144-287	\$2.52	\$3.50	\$4.10	\$4.60	\$4.88	\$ 5.14	\$ 6.96	\$ 7.26	\$ 7.60	\$ 7.92
288-575	\$2.10	\$2.84	\$3.46	\$3.72	\$3.96	\$ 4.26	\$ 5.78	\$ 6.12	\$ 6.44	\$ 7.78
576-999	\$1.54	\$2.04	\$2.44	\$2.70	\$2.94	\$ 3.20	\$ 4.46	\$ 4.78	\$ 5.12	\$ 6.24
1000-2999	\$1.32	\$1.54	\$1.72	\$1.98	\$2.24	\$ 2.50	\$ 3.56	\$ 3.86	\$ 4.20	\$ 5.18
3000-5999	\$1.12	\$1.34	\$1.54	\$1.80	\$2.06	\$ 2.32	\$ 3.32	\$ 3.64	\$ 4.52	\$ 5.56
6000-9999	\$0.98	\$1.20	\$1.40	\$1.68	\$1.80	\$ 1.94	\$ 2.64	\$ 2.80	\$ 2.98	\$ 3.60
10,000 over	\$0.86	\$1.08	\$1.30	\$1.40	\$1.54	\$ 1.68	\$ 2.32	\$ 2.50	\$ 2.64	\$ 3.20
Shaded gray fields may need additional time										10(A)

<b>SIMULATED 4C PROCESS</b>		
SETUPS \$250 (g) Per Location		
2 ( A )	All Dark or Color	White, Ash, Natural
24-47	BELOW MINIMUM	
48-71	BELOW MINIMUM	
72-143	\$13.10	\$9.78
144-287	\$8.86	\$6.52
288-575	\$7.44	\$5.50
576-999	\$5.84	\$4.30
1000-2999	\$4.64	\$3.44
3000-5999	\$4.44	\$3.26
6000-9999	\$3.44	\$2.58
10,000-over	\$2.58	\$2.24
<b>2 ( A )</b>		

<b>RUSH CHARGES &amp; PRODUCTION TIMES - CALL TO VERIFY</b>	
10 Business Days Standard Production Time	
20% Rush Charge for 5-7 Business Days	
30% Rush Charge for 4 Business Days	
40% Rush Charge for 3 Business Days	
50% Rush Charge for 2 Business Days	
4C PROCESS requires 15 business days after proof approval	
Jobs with 2,000 or more shirts will require longer production time	

<b>PRE-PRODUCTION SAMPLE (PLUS Screen Charges)</b>	
Spot Color \$50 ( A ) per Color	Process \$200 ( A )
Pre-Production Samples can add 5-7 business days to production.	

<b>SETUP CHARGES</b>	
\$50 (c) Per Color Per Imprint Location for Spot Color	
Reorders: \$25 (c) /Color/Imprint Location for Spot Color	
4c PROCESS: \$250 (g) Per Location	

<b>Additional Charges for printing other than front or back chest (5A)</b>									
Metallic Ink:	\$1.00	Color Change:	\$40.00	Plastisol:	Standard	Pocket Print:	\$0.50	Butt Print:	\$0.50
Nylon Ink:	\$1.00	PMS Match:	\$40.00	WaterBase:	+2 Column	Above Pocket:	\$0.50	Leg Print:	\$0.50
Vinyl Ink:	\$1.00	Bagging Tees:	\$1.40	Discharge:	+2 Column	Sleeve:	\$0.60		
Spandex Add:	\$1.00	Mask:	+1 Column		+ 1 screen	Other than front/back	CALL		

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**DTG PRICING on White Goods (No Under Base or Flash Required) 3 ( A )**

SIZE There is a 6 piece minimum. Orders below 6 pieces will be billed for a total of 6 pieces.

QUANTITY	up to 5"x5"	up to 9"x12"	up to 12"x14"						
6-11	\$12.52	\$24.48	\$25.78						
12-35	\$6.26	\$12.24	\$12.90						
36-71	\$5.02	\$8.26	\$8.52						
72-143	\$4.62	\$7.02	\$7.26						
144-287	\$4.50	\$6.76	\$7.02						
288-575	\$4.38	\$6.64	\$6.90						

CONSIDER FULL COLOR SIMULATED PROCESS  
Add 2-5 days production for DTG

**DTG PRICING on Non-White Goods (No Under Base or Flash Required) 3 ( A )**

SIZE There is a 6 piece minimum. Orders below 6 pieces will be billed for a total of 6 pieces.

QUANTITY	up to 5"x5"	up to 9"x12"	up to 12"x14"						
6-11	\$19.50	\$34.78	\$36.28						
12-35	\$9.76	\$17.40	\$18.14						
36-71	\$8.76	\$14.76	\$17.64						
72-143	\$8.14	\$13.88	\$17.52						
144-287	\$7.88	\$13.76	\$17.38						
288-575	\$7.64	\$13.50	\$16.88						

CONSIDER FULL COLOR SIMULATED PROCESS  
Add 2-5 days production for DTG

Additional Charges for DTG other than front or back chest (5A)									
Sleeve	+20%	Pre-pro	\$50.00						
Hoodie	+1.74	SETUP	\$0.00						
Sweats	+1.74								
Images that exceed 50% coverage are subject to ink consumption charge									

Recommend sending 2 additional pieces per size  
At least 80% Cotton required  
Best results at 100% Cotton

Exact pricing available once art is reviewed  
**Please send 1 extra for REQUIRED PRE-PRODUCTION SAMPLE \$50 (A)**

**Full Color Water-base 1 ( A )**

SIZE There is a 6 piece minimum. Orders below 6 pieces will be billed for a total of 6 pieces.

QUANTITY	up to 12"x12"								
6-	\$1.00								

Priced per square inch

**3D Emblems**

QUANTITY	CALL								
24	QUR								

**Full Color Vinyl Transfer, Vinyl Glitter, SlimStich Simulated Embroidery**

QUANTITY	CALL								
24	QUR								

**Custom All-Over Print 6 oz 100% polyester Tshirt 4 ( R )**

QUANTITY	100	300	500	1000					
	\$18.24	\$18.14	\$17.19	\$16.29					

+ Air Shipping (from overseas plant)  
10 business day production

Includes edge-to-edge print on front, back and sleeve  
Call for full sports uniforms including cycling