

[orders@ABSscreenprinting.com](mailto:orders@ABSscreenprinting.com)

There is a 24 piece minimum. Orders below 24 pieces will be billed for a total of 24 pieces.

[illegible]

There is a 24 piece minimum. Orders below 24 pieces will be billed for a total of 24 pieces.

[illegible]

SIMULATED 4C PROCESS		
SETUPS \$200 Per Location		
	All Dark or Color	White, Ash, Natural
24-47	BELOW MINIMUM	
48-71	BELOW MINIMUM	
72-143	\$13.09	\$9.77
144-287	\$8.86	\$6.51
288-575	\$7.43	\$5.49
576-999	\$5.83	\$4.29
1000-2999	\$4.63	\$3.43
3000-5999	\$4.43	\$3.26
6000-9999	\$3.43	\$2.57
10,000- over	\$2.57	\$2.23
2 ( A)		

RUSH CHARGES & PRODUCTION TIMES - CALL TO VERIFY
10 Business Days Standard Production Time
20% Rush Charge for 5-7 Business Days
30% Rush Charge for 4 Business Days
40% Rush Charge for 3 Business Days
50% Rush Charge for 2 Business Days
4C PROCESS requires 15 business days after proof approval
Jobs with 2,000 or more shirts will require longer production time

PRE-PRODUCTION SAMPLE (PLUS Screen Charges)	
Spot Color \$30 per Color	Process \$120.00
Pre-Production Samples can add 5-7 business days to production.	

#### SETUP CHARGES

\$30 Per Color Per Imprint Location for Spot Color  
 Reorders: \$20 /Color/Imprint Location for Spot Color  
 4c PROCESS: \$200 Per Location

Additional Charges for printing other than front or back chest									
Metallic Ink:	\$0.30	Color Change:	\$24.00	Plastisol:	Standard	Pocket Print:	\$0.30	Butt Print:	\$0.30
Nylon Ink:	\$0.30	PMS Match:	\$24.00	WaterBase:	+2 Column	Above Pocket:	\$0.30	Leg Print:	\$0.30
Vinyl Ink:	\$0.30	Bagging Tee:	\$0.84	Discharge:	+2 Column	Sleeve:	\$0.36	unbagging	\$0.60
Spandex Add:	\$0.30	Mask:	+1 Column		+ 1 screen	Other than front/back	CALL		

### 2022 CONTRACT PRICE LIST (NET)

**ABS Screen Printing**  
 3401 I Street STE 204  
 Philadelphia PA 19134

Phone: 267.521.2099  
[orders@ABSscreenprinting.com](mailto:orders@ABSscreenprinting.com)

DTG PRICING on White Goods (No Under Base or Flash Required)									
SIZE		There is a 6 piece minimum. Orders below 6 pieces will be billed for a total of 6 pieces.							
QUANTITY	up to 5"x5"	up to 9"x12"	up to 12"x14"						
12-35	\$9.16	\$17.16	\$18.00	3 ( A)					
36-71	\$7.50	\$11.84	\$12.16						
72-143	\$6.84	\$10.00	\$10.34						
144-287	\$6.66	\$9.66	\$10.00						
288-575	\$6.50	\$9.32	\$9.66						

CONSIDER FULL COLOR SIMULATED PROCESS

Add 2-5 days production for DTG

### DTG PRICING on Non-White Goods (No Under Base or Flash Required)

SIZE

There is a 6 piece minimum. Orders below 6 pieces will be billed for a total of 6 pieces.

QUANTITY	up to 5"x5"	up to 9"x12"	up to 12"x14"							
12-35	\$13.70	\$23.90	\$25.00	3 (A)						
36-71	\$12.20	\$20.20	\$23.50							
72-143	\$11.34	\$19.00	\$23.34							
144-287	\$11.00	\$18.84	\$23.16							
288-575	\$10.50	\$18.50	\$22.50							

CONSIDER FULL COLOR SIMULATED PROCESS

Add 2-5 days production for DTG

#### Additional Charges for DTG other than front or back chest

Sleeve	+20%	Pre-pro	\$25.00						
Hoodie	+0.87	SETUP	\$0.00						
Sweats	+0.87								
Images that exceed 50% coverage are subject to ink consumption charge									

Recommend sending 2 additional pieces per size

Exact pricing available once art is reviewed

At least 80% Cotton required

Please send 1 extra for REQUIRED PRE-PRODUCTION SAMPLE \$30

Best results at 100% Cotton

### Full Color Water-base

SIZE

There is a 6 piece minimum. Orders below 6 pieces will be billed for a total of 6 pieces.

QUANTITY	up to 12"x12"								
6-	\$0.50								

Priced per square inch

### 3D Emblems

QUANTITY	CALL								
24	QUR								

### Full Color Vinyl Transfer, Vinyl Glitter, SlimStich Simulated Embroidery

QUANTITY	CALL								
24	QUR								

### Laser Etching

QUANTITY	12	24	72	144	144				
25 sq in	\$12.87	\$11.00	\$9.63	\$9.00	\$8.07	5 (A)			
50	\$17.73	\$15.70	\$14.10	\$13.30	\$11.93				
100	\$25.00	\$22.70	\$20.83	\$19.70	\$17.80				

144	\$31.97	\$29.70	\$27.57	\$26.23	\$23.63					
Setup	\$80 (P)				Pre-pro	\$100 (P)				
Up to 2% spoilage					UNBAGGING INDIVIDUAL GARMENTS	\$0.60 (P)				
Add 2-5 days production for laser					For laser 100% polyester will work. We can not use laser on any cotton items. Recommend: PERFORMANCE FABRIC, SMOOTH FLEECE, DENIM AND BAMBOO COTTON. THIS IS A TONAL DECORATION TECHNIQUE. BLACK & WHITE GARMENTS WILL NOT WORK					

Custom All-Over Print 6 oz 100% polyester Tshirt

QUANTITY	100	300	1000	2000						
	\$15.75	\$15.00	\$10.31	\$9.77		4 ( A)				
+ Air Shipping (from overseas plant)					Includes edge-to-edge print on front, back and sleeve					
10 business day production					Call for full sports uniforms including cycling					