

2025 CONTRACT PRICE LIST (CODED)

ABS Screen Printing
 3401 I Street STE 204
 Philadelphia PA 19134

Phone:267.521.2099
orders@ABSscreenprinting.com

SPOT COLOR PRICING on White Goods (No Under Base or Flash Required)

of Colors There is a 24 piece minimum. Orders below 24 pieces will be billed for a total of 24 pieces.

QUANTITY	1	2	3	4	5	6	7	8	9	10
24-47	\$4.11	\$6.91	\$8.80	\$10.06	\$11.31	\$12.29	CALL	CALL	CALL	CALL
48-71	\$3.60	\$6.14	\$7.40	\$8.66	\$9.91	\$10.86	CALL	CALL	CALL	CALL
72-143	\$2.91	\$4.26	\$5.51	\$6.46	\$7.40	\$8.34	\$ 8.97	\$ 9.60	\$ 11.23	\$ 13.00
144-287	\$2.40	\$3.46	\$4.40	\$5.03	\$5.34	\$5.66	\$ 5.97	\$ 6.31	\$ 7.26	\$ 8.31
288-575	\$2.06	\$2.83	\$3.77	\$4.09	\$4.40	\$4.71	\$ 5.03	\$ 5.34	\$ 6.23	\$ 7.17
576-999	\$1.54	\$2.06	\$2.69	\$3.00	\$3.31	\$3.63	\$ 3.94	\$ 4.26	\$ 5.00	\$ 5.83
1000-2999	\$1.37	\$1.57	\$1.89	\$2.20	\$2.51	\$2.83	\$ 3.14	\$ 3.46	\$ 4.14	\$ 4.89
3000-5999	\$1.20	\$1.43	\$1.74	\$2.06	\$2.37	\$2.69	\$ 3.00	\$ 3.31	\$ 3.97	\$ 4.69
6000-9999	\$1.03	\$1.26	\$1.57	\$1.89	\$2.06	\$2.20	\$ 2.37	\$ 2.51	\$ 2.94	\$ 3.40
10,000 over	\$0.86	\$1.11	\$1.43	\$1.57	\$1.74	\$1.89	\$ 2.06	\$ 2.20	\$ 2.60	\$ 3.00
Shaded gray fields may need additional time										10 (A)

SPOT COLOR PRICING on NON-WHITE Goods (Under Base & Flash Included)

* No Extra Charges for Flash * * Do not add a color for Flash *

of Colors There is a 24 piece minimum. Orders below 24 pieces will be billed for a total of 24 pieces.

QUANTITY	1	2	3	4	5	6	7	8	9	10
24-47	\$5.37	\$8.63	\$10.20	\$11.51	\$12.83	CALL	CALL	CALL	CALL	CALL
48-71	\$4.66	\$7.60	\$8.54	\$9.86	\$11.17	CALL	CALL	CALL	CALL	CALL
72-143	\$3.74	\$5.34	\$6.40	\$7.40	\$8.37	\$ 9.40	\$ 10.06	\$ 10.71	\$ 11.37	\$ 13.80
144-287	\$3.23	\$4.49	\$5.26	\$5.91	\$6.26	\$ 6.60	\$ 6.94	\$ 7.26	\$ 7.60	\$ 7.91
288-575	\$2.69	\$3.63	\$4.43	\$4.77	\$5.09	\$ 5.46	\$ 5.77	\$ 6.11	\$ 6.43	\$ 7.77
576-999	\$1.97	\$2.60	\$3.11	\$3.46	\$3.77	\$ 4.11	\$ 4.46	\$ 4.77	\$ 5.11	\$ 6.23
1000-2999	\$1.69	\$1.97	\$2.20	\$2.54	\$2.86	\$ 3.20	\$ 3.54	\$ 3.86	\$ 4.20	\$ 5.17
3000-5999	\$1.43	\$1.71	\$1.97	\$2.31	\$2.63	\$ 2.97	\$ 3.31	\$ 3.63	\$ 2.86	\$ 4.83
6000-9999	\$1.26	\$1.54	\$1.80	\$2.14	\$2.31	\$ 2.49	\$ 2.63	\$ 2.80	\$ 2.97	\$ 3.60
10,000 over	\$1.09	\$1.37	\$1.66	\$1.80	\$1.97	\$ 2.14	\$ 2.31	\$ 2.49	\$ 2.63	\$ 3.20
Shaded gray fields may need additional time										10 (A)

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SIMULATED 4C PROCESS		
SETUPS \$200 Per Location		
	All Dark or Color	White, Ash, Natural
24-47	BELOW MINIMUM	
48-71	BELOW MINIMUM	
72-143	\$13.09	\$9.77
144-287	\$8.86	\$6.51
288-575	\$7.43	\$5.49
576-999	\$5.83	\$4.29
1000-2999	\$4.63	\$3.43
3000-5999	\$4.43	\$3.26
6000-9999	\$3.43	\$2.57
10,000- over	\$2.57	\$2.23

2 (A)

RUSH CHARGES & PRODUCTION TIMES - CALL TO VERIFY
10 Business Days Standard Production Time
20% Rush Charge for 5-7 Business Days
30% Rush Charge for 4 Business Days
40% Rush Charge for 3 Business Days
50% Rush Charge for 2 Business Days
4C PROCESS requires 15 business days after proof approval
Jobs with 2,000 or more shirts will require longer production time

PRE-PRODUCTION SAMPLE (PLUS Screen Charges)		
Spot Color	\$30 per Color	Process \$120.00
Pre-Production Samples can add 5-7 business days to production.		

SETUP CHARGES

\$30 Per Color Per Imprint Location for Spot Color
 Reorders: \$20 /Color/Imprint Location for Spot Color
 4c PROCESS: \$200 Per Location

Additional Charges for printing other than front or back chest									
Metallic Ink:	\$0.30	Color Change:	\$24.00	Plastisol:	Standard	Pocket Print:	\$0.30	Butt Print:	\$0.30
Nylon Ink:	\$0.30	PMS Match:	\$24.00	WaterBase:	+2 Column	Above Pocket:	\$0.30	Leg Print:	\$0.30
Vinyl Ink:	\$0.30	Bagging Tee:	\$0.84	Discharge:	+2 Column	Sleeve:	\$0.36	unbagging	\$0.60
Spandex Ad:	\$0.30	Mask:	+1 Column		+ 1 screen	Other than front/back	CALL		

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DTG PRICING on White Goods (No Under Base or Flash Required)

SIZE There is a 6 piece minimum. Orders below 6 pieces will be billed for a total of 6 pieces.

QUANTITY	up to 5"x5"	up to 9"x12"	up to 12"x14"						
12-35	\$9.16	\$17.16	\$18.00	3 (A)					
36-71	\$7.50	\$11.84	\$12.16						
72-143	\$6.84	\$10.00	\$10.34						
144-287	\$6.66	\$9.66	\$10.00						
288-575	\$6.50	\$9.32	\$9.66						

CONSIDER FULL COLOR SIMULATED PROCESS

Add 2-5 days production for DTG

DTG PRICING on Non-White Goods (No Under Base or Flash Required)

SIZE There is a 6 piece minimum. Orders below 6 pieces will be billed for a total of 6 pieces.

QUANTITY	up to 5"x5"	up to 9"x12"	up to 12"x14"						
12-35	\$13.70	\$23.90	\$25.00	3 (A)					
36-71	\$12.20	\$20.20	\$23.50						
72-143	\$11.34	\$19.00	\$23.34						
144-287	\$11.00	\$18.84	\$23.16						
288-575	\$10.50	\$18.50	\$22.50						

CONSIDER FULL COLOR SIMULATED PROCESS

Add 2-5 days production for DTG

Additional Charges for DTG other than front or back chest

Sleeve	+20%	Pre-pro	\$25.00						
Hoodie	+0.87	SETUP	\$0.00						
Sweats	+0.87								
Images that exceed 50% coverage are subject to ink consumption charge									

Recommend sending 2 additional pieces per size

Exact pricing available once art is reviewed

At least 80% Cotton required

Please send 1 extra for REQUIRED PRE-PRODUCTION SAMPLE \$30

Best results at 100% Cotton

Full Color Water-base

SIZE There is a 6 piece minimum. Orders below 6 pieces will be billed for a total of 6 pieces.

QUANTITY	up to 12"x12"								
6-	\$0.50								

Priced per square inch

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3D Emblems

QUANTITY	CALL								
24	QUR								

Full Color Vinyl Transfer, Vinyl Glitter, SlimStich Simulated Embroidery

QUANTITY	CALL								
24	QUR								

Laser Etching

QUANTITY	12	24	72	144	144				
25 sq in	\$12.87	\$11.00	\$9.63	\$9.00	\$8.07	5 (A)			
50	\$17.73	\$15.70	\$14.10	\$13.30	\$11.93				
100	\$25.00	\$22.70	\$20.83	\$19.70	\$17.80				
144	\$31.97	\$29.70	\$27.57	\$26.23	\$23.63				

Setup \$80 (P)

Up to 2% spoilage

Add 2-5 days production for laser

Pre-pro

UNBAGGING INDIVIDUAL GARMENTS

For laser 100% polyester will work. We can not use laser on any cotton items. Recommend: PERFORMANCE FABRIC, SMOOTH FLEECE, DENIM AND BAMBOO COTTON.

THIS IS A TONAL DECORATION TECHNIQUE. BLACK & WHITE GARMENTS WILL NOT WORK

\$100 (P)

\$0.60 (P)

Custom All-Over Print 6 oz 100% polyester Tshirt

QUANTITY	100	300	1000	2000					
	\$15.75	\$15.00	\$10.31	\$9.77	4 (A)				

+ Air Shipping (from overseas plant)

10 business day production

Includes edge-to-edge print on front, back and sleeve

Call for full sports uniforms including cycling